**Annexe : 1**

**Tableaux des coefficients :A**

|  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **N** | **D3** | **D4** | **D5** | **D6** | **A2** | **A3** | **B3** | **B4** | **B5** | **B6** |
| **2** | 0 | 3.267 | 0 | 3.686 | 1.880 | 2.659 | 0 | 3.267 | 0 | 2.606 |
| **3** | 0 | 2.574 | 0 | 4.358 | 1.023 | 1.954 | 0 | 2.568 | 0 | 2.276 |
| **4** | 0 | 2.282 | 0 | 4.698 | 0.729 | 1.628 | 0 | 2.266 | 0 | 2.088 |
| **5** | 0 | 2.114 | 0 | 4.918 | 0.577 | 1.427 | 0 | 2.089 | 0 | 1.964 |
| **6** | 0 | 2.004 | 0 | 5.078 | 0.483 | 1.287 | 0.030 | 1.970 | 0.029 | 1.874 |
| **7** | 0.076 | 1.924 | 0.205 | 5.203 | 0.419 | 1.182 | 0.118 | 1.882 | 0.113 | 1.806 |
| **8** | 0.136 | 1.864 | 0.387 | 5.307 | 0.373 | 1.099 | 0.185 | 1.815 | 0.178 | 1.752 |
| **9** | 0.184 | 1.816 | 0.546 | 5.394 | 0.337 | 1.032 | 0.239 | 1.761 | 0.232 | 1.707 |
| **10** | 0.223 | 1.777 | 0.687 | 5.469 | 0.308 | 0.975 | 0.284 | 1.716 | 0.277 | 1.669 |
| **11** | 0.256 | 1.744 | 0.812 | 5.534 | 0.285 | 0.927 | 0.321 | 1.679 | 0.314 | 1.637 |
| **12** | 0.283 | 1.717 | 0.924 | 5.592 | 0.266 | 0.886 | 0.354 | 1.646 | 0.346 | 1.609 |
| **13** | 0.307 | 1.693 | 1.026 | 5.646 | 0.249 | 0.850 | 0.382 | 1.618 | 0.374 | 1.585 |
| **14** | 0.328 | 1.672 | 1.121 | 5.646 | 0.235 | 0.817 | 0.406 | 1.594 | 0.399 | 1.563 |
| **15** | 0.347 | 1.653 | 1.207 | 5.937 | 0.223 | 0.789 | 0.428 | 1.572 | 0.420 | 1.544 |
| **20** | 0.415 | 1.585 | 1.548 | 5.922 | 0.180 | 0.680 | 0.510 | 1.490 | 0.503 | 1.471 |

**Annexe : 2**

**Tableaux des coefficients :B**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **Effectif échantillon** | **A’c** | **A’s** | **D’c2** | **D’s2** |
| **2** | 1.937 | 1.229 | 4.12 | 2.81 |
| **3** | 1.054 | 0.668 | 2.99 | 2.17 |
| **4** | 0.750 | 0.476 | 2.58 | 1.93 |
| **5** | 0.594 | 0.377 | 2.36 | 1.81 |
| **6** | 0.498 | 0.316 | 2.22 | 1.72 |
| **7** | 0.432 | 0.274 | 2.12 | 1.66 |
| **8** | 0.384 | 0.244 | 2.04 | 1.62 |
| **9** | 0.347 | 0.220 | 1.99 | 1.58 |
| **10** | 0.317 | 0.202 | 1.94 | 1.56 |

**Annexe : 3**

**Exemple d’une carte de contrôle :**

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**Annexe : 4**

**Extrait de table de ki deux **

**Annexe : 5**

**Tableaux De La Loi Normal Centré Réduite**